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D2596**Job Sheet 183607****Part No:** D2596**Job Qty:** 8 ea**Part Name:** Web, 205 Skidtube**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/21/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Jesse White**Type:** Stock**Description:**

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Skidtubes		JY
100	Skidtubes	8 pcs	9/28/18	9/28/18	0.00	4.26	Skidtubes		JY
110	HandFinish	8 pcs	9/28/18	9/28/18	0.00	2.10	HandFinish1		JY
120	QC	8 pcs	9/28/18	9/28/18	0.00	0.00	QC5		JY
130	Packaging	8 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3		JY
140	QC21-SA	8 Ea	9/28/18	9/28/18	0.00	0.00	QC21		JY

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n -I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	5036056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	8	76	0

Part Specifications

Specifications could not be found.

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Container No: S112594



Part: D206

Job No: 183607

Serial No/Batch: S112594

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/21/18